

ML22/60

- Combination Lathe
- Swing: 23"
- Spindle Bore: 3.22"
- Control : 8200-B



Shown with options



MILLTRONICS USA
LET'S INVENT

SPECIFICATIONS:

CAPACITY:

X/Z Travels	13 / 63.5" (330 / 1600 mm)
Swing Over Bed	23" (580 mm)
Swing Over Gap	30.3" (770 mm)
Swing Over Cross Slide	12.1" (310 mm)
Gap Distance	12.75" (320 mm)

SPINDLE:

Spindle Nose	A1-8
Spindle Bore	3.22" (82 mm)
Spindle Range	40-2000 RPM
AC Spindle Motor	24/15 HP (18/11 kW)
Spindle Torque	1050 ft-lbs (1423 N.m)

TAILSTOCK:

Tailstock Quill Travel	6" (150 mm)
Tailstock Quill Diameter	3.94" (100 mm)
Tailstock Quill Taper	MT5

AUTOMATIC TURRET:

Number of Tools	8
Tooling Size	1" (25 mm)
Boring Bar Capacity	1.5" (38 mm)
Tool Selection	Bi-directional

MOTION:

X/Y/Z Axis Rapid Traverse Rate	500 IPM (12.7 m/min)
Max. Cutting Feed Rate	100 IPM (2540 mm/min)
X Axis Ballscrew Diameter	1.25" (32 mm)
Y Axis Ballscrew Diameter	1.77" (45 mm)
Positioning Accuracy	+/- 0.00025" (+/- 0.0063 mm)
Repeatability	0.0002" (0.005 mm)
Axis Thrust Force X, Z	2300 lbs. (1040 kg)

GENERAL:

Machine Height	83" (2108 mm)
Floor Space Required (W x D)	143 x 83" (3630 x 2108 mm)
Machine Weight	10,000 lbs. (4500 kg)
Power Required	30 KVA / 80 amps
Voltage Required	208-240 Volts / 3 Phase

MACHINE FEATURES:

MACHINE STANDARDS:

- Fully ground square box ways with Turcite
- Automatic metered lubrication with low lube fault
- Flood coolant pump with nozzle
- Chuck guard with safety switch
- Tail stock with adjustable quill and safety switch
- Precision ground ball screws
- Heavy duty metal enclosure with full front guarding and sliding doors
- Chip drawer chip containment system
- Gap bed design
- Door interlock safety switch
- Handwheel controlled program execution
- Dual electronic handwheel for teach, manual or automatic operation
- Single spare "M" function and CNC "wait" channel
- Work lamp
- End of cycle light
- Remote electronic handwheel
- Tail stock latch and auto-position
- Edit key lock out switch
- 8 position turret
- High torque AC digital servo drives
- UL certified

MACHINE OPTIONS:

- Roller type steady rest
- Follow rest
- Manual chucks
- 5 C collet closer
- Hydraulic chuck packages
- Chip conveyor



8200-B CNC

The new standard of control

With its conversational programming, onscreen help, intuitive menus, color graphics and prompted tool settings, the 8200-B CNC helps new operators train faster and become more productive sooner. Shops can choose either conversational, G-code programming, or download tool paths created with a CAM system - whatever is the most efficient way to produce the required part.

CONTROL STANDARDS:

- PC-based 8200-B CNC includes 1 GB parts storage memory
- Enhanced CPU with Block processing speed of 2000 bps with enhanced jerk control and look ahead
- Conversational plus G & M code programming including coordinate rotating, scaling, mirror image, thread mill engraving, helical interpolation, auto routines, and user definable macros with trig assist and irregular pocket clearing
- 12" LCD active matrix color display
- Auto DXF file import
- 3D part and wire frame tool path graphics plus solid modeling graphics
- Management software that allows editing of very large programfiles at the machine
- Spindle loader meter
- User definable macros with trig assist
- USB connectivity
- MTConnect compliant
- Networking

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