

# ML26/120

- Combination Lathe
- Swing: 27"
- Spindle Bore: 6"
- Control : 8200-B



Shown with options



**MILLTRONICS USA**  
LET'S INVENT

## SPECIFICATIONS:

<b>CAPACITY:</b>	
X/Z Travels	13 / 124" (330 / 3150 mm)
Swing Over Bed	27" (685 mm)
Swing Over Gap	34.2" (870 mm)
Gap Distance	12.75" (320 mm)
Swing Over Cross Slide	16.1" (410 mm)
<b>SPINDLE:</b>	
Spindle Nose	A2-11
Spindle Bore	6" (153 mm)
Spindle Range	30-1600 RPM
AC Spindle Motor	24/15 HP (18/11 kW) 2 Speed Delta/WYE
Spindle Torque	1250 ft-lbs (1690 N.m)
<b>TAILSTOCK:</b>	
Tailstock Quill Travel	6" (150 mm)
Tailstock Quill Diameter	3.94" (100 mm)
Tailstock Quill Taper	MT5
<b>AUTOMATIC TURRET:</b>	
Number of Tools	8
Tooling Size	1" (25 mm)
Boring Bar Capacity	1.5" (38 mm)
Tool Selection	Bi-directional
<b>MOTION:</b>	
X/Y/Z Axis Rapid Traverse Rate	500 IPM (12.7 m/min)
Max. Cutting Feed Rate	100 IPM (2540 mm/min)
X Axis Ballscrew Diameter	1.25" (32 mm)
Y Axis Ballscrew Diameter	1.97" (50 mm)
Positioning Accuracy	+/- 0.00025" (+/- 0.0063 mm)
Repeatability	0.0002" (0.005 mm)
Axis Thrust Force X, Z	4000 lbs. (1815 kg)
<b>GENERAL:</b>	
Machine Height	83" (2108 mm)
Floor Space Required (W x D)	206 x 84" (5235 x 2133 mm)
Machine Weight	13,200 lbs (6000 kg)
Power Required	30 KVA / 80 amps
Voltage Required	208-240 Volts / 3 Phase

## MACHINE FEATURES:

### MACHINE STANDARDS:

- Fully ground square box ways with Turcite
- Automatic metered lubrication with low lube fault
- Flood coolant pump with nozzle
- Chuck guard with safety switch
- Tail stock with adjustable quill and safety switch
- Precision ground ball screws
- Heavy duty metal enclosure with full front guarding and sliding doors
- Chip drawer chip containment system
- Gap bed design
- Door interlock safety switch
- Handwheel controlled program execution
- Dual electronic handwheel for teach, manual or automatic operation
- Single spare "M" function and CNC "wait" channel
- Work lamp
- End of cycle light
- Remote electronic handwheel
- Tail stock latch and auto-position
- Edit key lock out switch
- 8 position turret
- High torque AC digital servo drives
- Chip conveyor
- Rear chuck mount
- UL certified

### MACHINE OPTIONS:

- Roller type steady rest
- Follow rest
- Manual chucks
- 5 C collet closer
- Hydraulic chuck packages



## 8200-B CNC

### The new standard of control

With its conversational programming, onscreen help, intuitive menus, color graphics and prompted tool settings, the 8200-B CNC helps new operators train faster and become more productive sooner. Shops can choose either conversational, G-code programming, or download tool paths created with a CAM system - whatever is the most efficient way to produce the required part.

### CONTROL STANDARDS:

- PC-based 8200-B CNC includes 1 GB parts storage memory
- Enhanced CPU with Block processing speed of 2000 bps with enhanced jerk control and look ahead
- Conversational plus G & M code programming including coordinate rotating, scaling, mirror image, thread mill engraving, helical interpolation, auto routines, and user definable macros with trig assist and irregular pocket clearing
- 12" LCD active matrix color display
- Auto DXF file import
- 3D part and wire frame tool path graphics plus solid modeling graphics
- Management software that allows editing of very large programfiles at the machine
- Spindle loader meter
- User definable macros with trig assist
- USB connectivity
- MTConnect compliant
- Networking

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