

**Hyundai Wia L230LA / HD2200
Vs. SMEC (formerly Samsung) SL1500 (SL2000A)**

| BRAND | SMEC | Hyundai Wia | Hyundai Wia | |
|--------------------------|--|--|--|--|
| MODEL | SL1500 (SL2000A) | L230LA | HD2200 | |
| Max. Turning Diameter | 14" | 14" | 15" | <i>Hyundai Wia has more Turning Diameter!</i> |
| Max. Turning Length | 21.26" | 22" | 22" | <i>Hyundai Wia has more Turning Length!</i> |
| XZ Travel | 7" / 22" | 8.7" / 22" | 8.5" / 22.8" | <i>Hyundai Wia has more Travel!</i> |
| Chuck (Class) | 6" | 8" | 8" | |
| Max. Bar Capacity | 2 | 2.6" | 2.6 | <i>Hyundai Wia has larger bar capacity!</i> |
| Rapid Traverse X-axis | 945 IPM | 1414 IPM | 945 IPM | <i>Hyundai Wia is faster!</i> |
| Rapid Traverse Z-axis | 1181 IPM | 1414 IPM | 1181 IPM | <i>Hyundai Wia is faster!</i> |
| Max. Spindle Speed | 6000 RPM | 4000 RPM | 4000 RPM | |
| Spindle Motor HP | 25/15 HP | 20/15 HP | 25/20 HP | |
| Spindle Torque | 86.9 FT-LBS | 211 FT-LBS | 260 FT-LBS | <i>Hyundai Wia has more torque!</i> |
| Spindle Type | A2-5 Belted | A2-6 Belted | A2-6 Belted | |
| Servo Feed Motor HP (XZ) | 2.41 / 4.0 HP | 4.0 / 4.0 HP | 2.41 / 4.0 HP | <i>Hyundai Wia has more servo feed HP!</i> |
| Number of Tools std. | 12 | 12 | 12 | |
| Live Tool Option | YES | YES | YES | |
| Turning Tool Shank Size | 1" x 1" | 1" x 1" | 1" x 1" | |
| Boring Bar Diameter | 1.5" | 1.6" | 1.6" | |
| Tailstock | Programmable Body / Quill | One Touch Auto / Programmable | Programmable Body / Quill | <i>Hyundai Wia (L230) has a fully automatic "one touch" advance / retract body; HD2200 has fully programmable tailstock!</i> |
| Machine Weight | 8157 lbs | 9700 lbs | 9,039 lbs (9,259 lbs) | <i>Hyundai Wia has heavier construction!</i> |
| Source | www.esmecamerica.com | www.machine.hyundai-wia.com | www.machine.hyundai-wia.com | |

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